

Date: Tuesday, 26/08/2008 7:23:37 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41239	Customer	: Dart Helicopters Services
Estimate Number	: 13532	DWG Name	: AFT BLADE FOLD ASSEMBLY
Purchase Order #	:	Part Number	: PB674300103
Complete Date	: / / : : AM	DWG Number	: B6743001 P.1,3,4,15

Rev. : B1

47.0 3408A98-DETENT BALL SPRING PLUNG INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
15/08/2008	SAUV02: Sauve, Amy	3408A98	3.000		\$15.66	Lot # 102812 Qty. 3

Subtotal: QTD: 0 CTD: 3 \$15.66

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$486.89	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
Total:			\$486.89	

COST PER UNIT: \$486.89

Date: Tuesday, 26/08/2008 7:23:36 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41239	Customer	: Dart Helicopters Services		
Estimate Number	: 13532	DWG Name	: AFT BLADE FOLD ASSEMBLY		
Purchase Order #	:	Part Number	: PB674300103		
Complete Date	: / / : : AM	DWG Number	: B6743001 P.1,3,4,15		
			Rev.	: B1	
38.0 AN620A-Bolt	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN620A	6.000	\$2.74	✓ Lot # 104547 Qty. 6
Subtotal:	QTD: 0	CTD: 6		\$2.74	
39.0 AN813A-BOLT	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN813A	6.000	\$7.50	✓ Lot # 18180 Qty. 6
Subtotal:	QTD: 0	CTD: 6		\$7.50	
40.0 BSP43-RIVET	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	BSP43	9.000	\$1.44	✓ Lot # 17890 Qty. 9
Subtotal:	QTD: 0	CTD: 9		\$1.44	
41.0 CR3213405-cherry rivet	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	CR3213405	3.000	\$1.74	✓ Lot # 104214 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$1.74	
42.0 MS17984C413-PIN, QUICK RELEASE	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS17984C413	3.000	\$81.06	✓ Lot # 18119 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$81.06	
43.0 MS17984C418-PIN, QUICK RELEASE	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS17984C418	6.000	\$120.80	✓ Lot # 108473 Qty. 6
Subtotal:	QTD: 0	CTD: 6		\$120.80	
44.0 30345T21-LANYARD	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	30345T21	3.000	\$7.46	✓ Lot # 102812 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$7.46	
45.0 30345T24-LANYARDS	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	30345T24	9.000	\$24.83	✓ Lot # 108390 Qty. 6 Lot # 18351 Qty. 3
Subtotal:	QTD: 0	CTD: 9		\$24.83	
46.0 240107-SPRING SLOTTED PIN	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	240107	27.000	\$3.25	✓ Lot # 102940 Qty. 27
Subtotal:	QTD: 0	CTD: 27		\$3.25	

Date: Tuesday, 26/08/2008 7:23:36 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

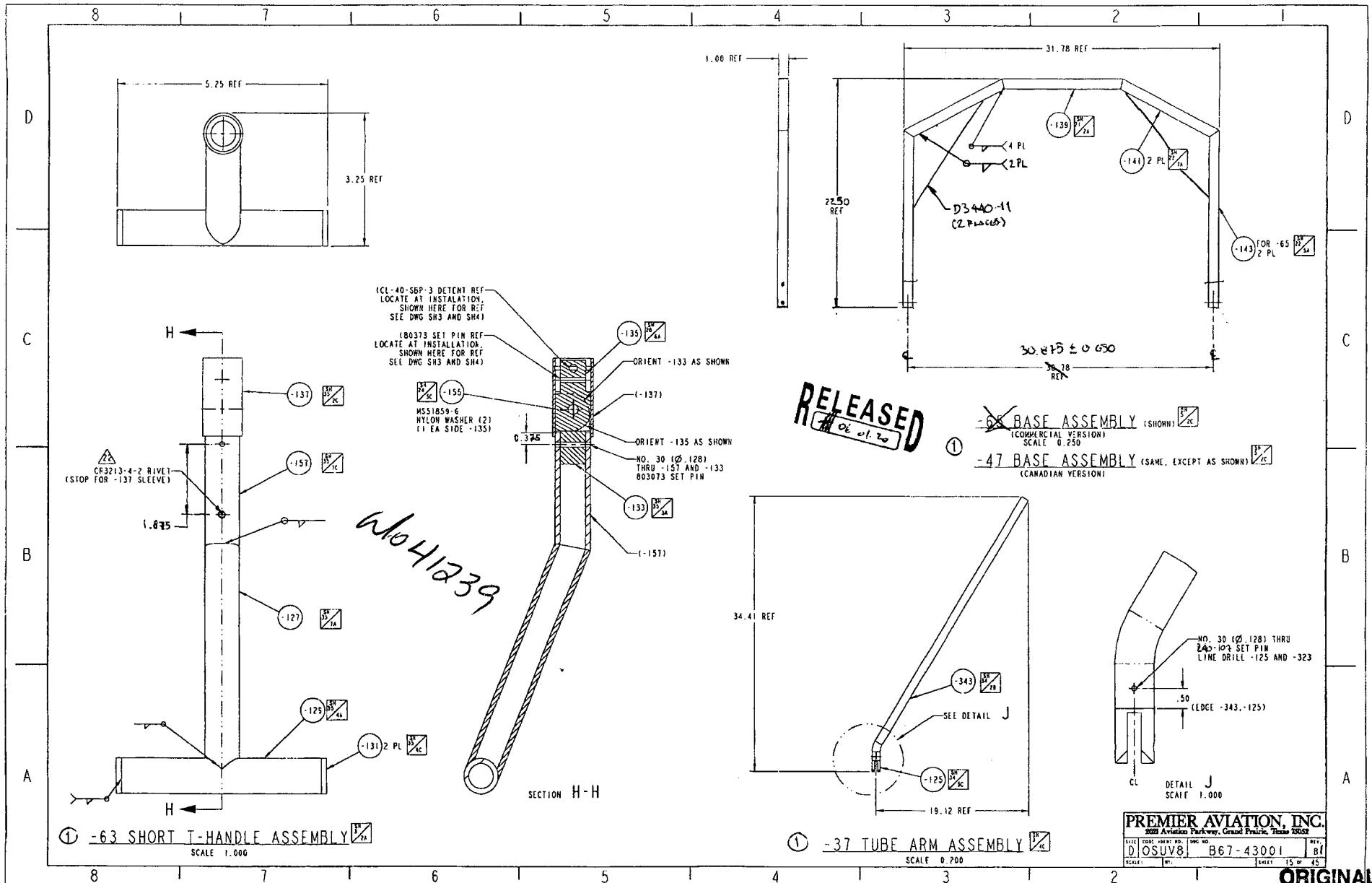
Job Number	: 41239	Customer	: Dart Helicopters Services		
Estimate Number	: 13532	DWG Name	: AFT BLADE FOLD ASSEMBLY		
Purchase Order #	:	Part Number	: PB674300103		
Complete Date	: / / : : AM	DWG Number	: B6743001 P.1,3,4,15		
			Rev.	: B1	
29.0 NAS1149F0316P-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0316P	3.000	\$0.40	✓ Lot # 106242 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$0.40	
30.0 NAS1149F0432P-Washer	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0432P	48.000	\$0.96	✓ Lot # 18057 Qty. 48
Subtotal:	QTD: 0	CTD: 48		\$0.96	
31.0 NAS1149F0632P-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0632P	24.000	\$0.48	✓ Lot # 18057 Qty. 24
Subtotal:	QTD: 0	CTD: 24		\$0.48	
32.0 NAS1149F0832P-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS1149F0832P	12.000	\$0.12	✓ Lot # 18057 Qty. 12
Subtotal:	QTD: 0	CTD: 12		\$0.12	
33.0 AN960JD6-Washer	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN960JD6	3.000	\$0.03	✓ Lot # 6085 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$0.03	
34.0 AN410A-Bolt	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN410A	6.000	\$1.44	✓ Lot # 105442 Qty. 6
Subtotal:	QTD: 0	CTD: 6		\$1.44	
35.0 AN413A-Bolt	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN413A	3.000	\$0.85	✓ Lot # 107959 Qty. 3
Subtotal:	QTD: 0	CTD: 3		\$0.85	
36.0 AN416A-Bolt	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN416A	12.000	\$4.99	✓ Lot # 19278 Qty. 12
Subtotal:	QTD: 0	CTD: 12		\$4.99	
37.0 AN611A-BOLT	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	AN611A	6.000	\$2.18	✓ Lot # 105558 Qty. 6
Subtotal:	QTD: 0	CTD: 6		\$2.18	

Date: Tuesday, 26/08/2008 7:23:36 AM

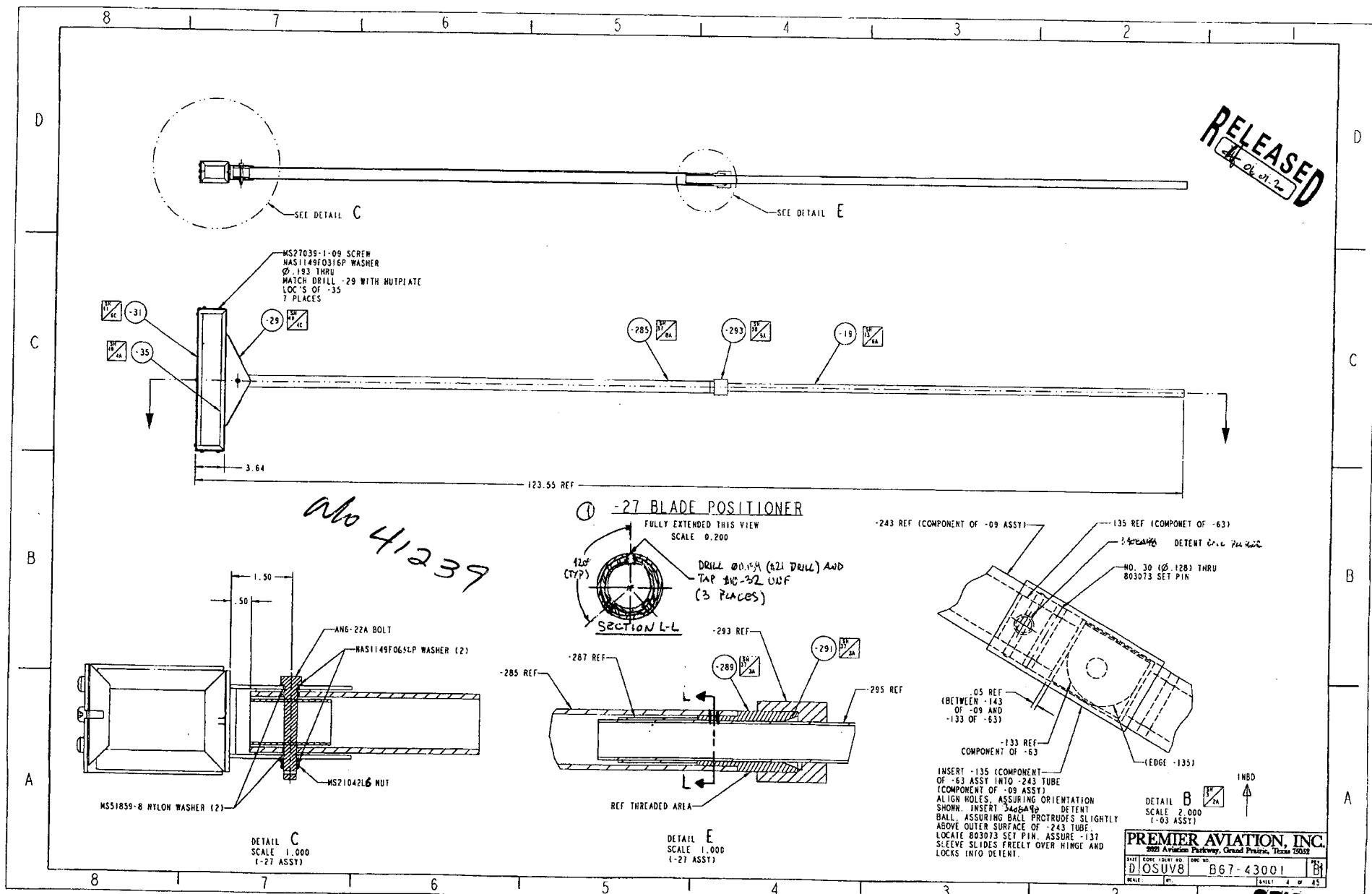
User: Linda Lacelle

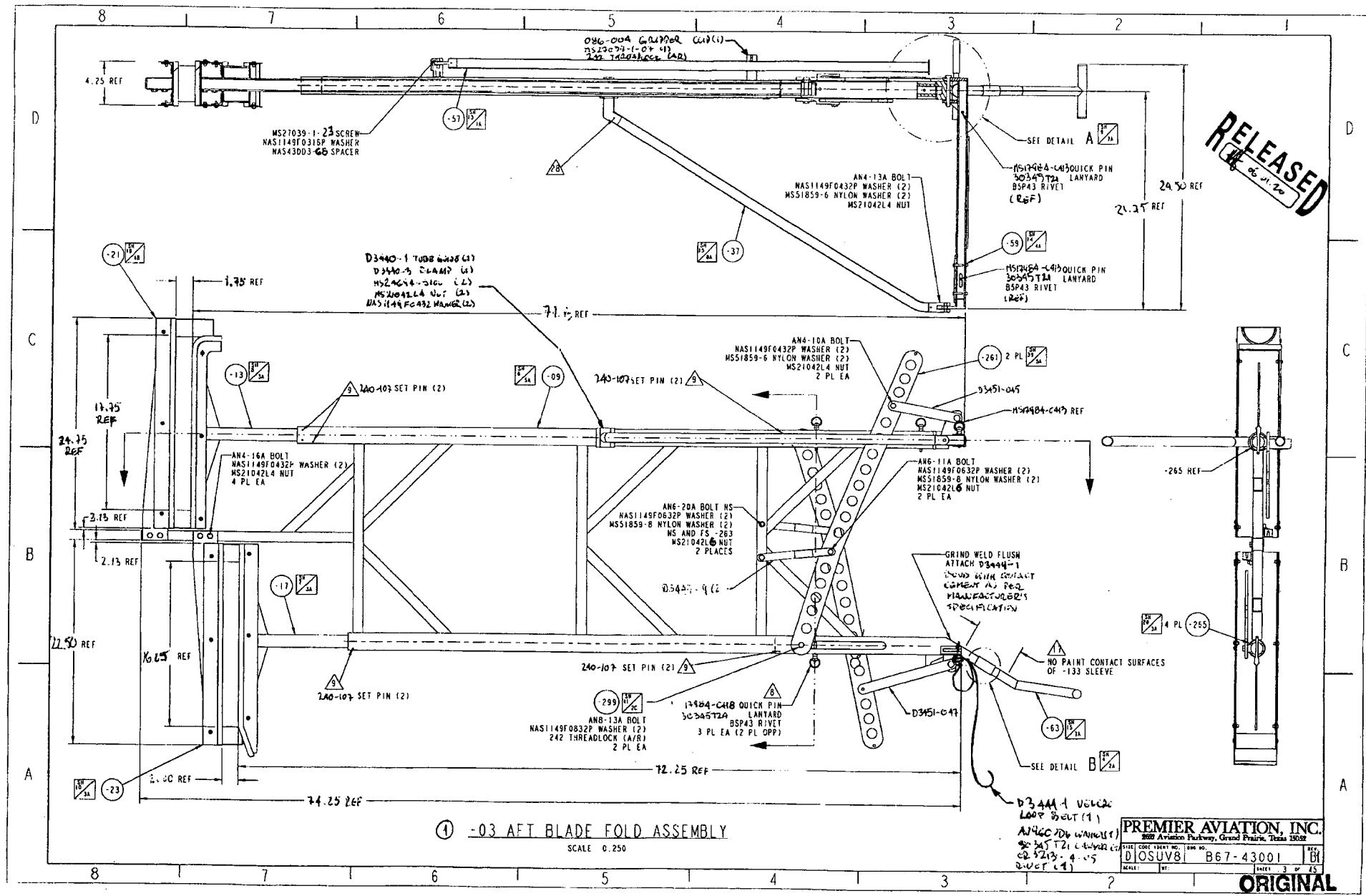
JOB HISTORY : DETAIL

Job Number	: 41239	Customer	Dart Helicopters Services		
Estimate Number	: 13532	DWG Name	AFT BLADE FOLD ASSEMBLY		
Purchase Order #	:	Part Number	PB674300103		
Complete Date	: / / : : AM	DWG Number	B6743001 P.1,3,4,15	Rev.	: B1
DUEDATE	ORDERED	DELIVERED			
18/08/2008	3	0			
17.0 D34401-Tube Guide	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	D34401	1.000	\$180.70	✓ Lot # 23949 Qty. 1
Subtotal:	QTD:	0 CTD:	1	\$180.70	
21.0 086004-Inventory	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	086004	3.000	\$0.30	✓ Lot # 17850 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.30	
22.0 MS27039107-Screw	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS27039107	3.000	\$0.24	✓ Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.24	
23.0 MS27039123-SCREW	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS27039123	3.000	\$0.51	✓ Lot # 18057 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$0.51	
24.0 MS21042L4-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS21042L4	39.000	\$6.65	✓ Lot # 108480 Qty. 39
Subtotal:	QTD:	0 CTD:	39	\$6.65	
25.0 MS21042L6-Nut	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS21042L6	12.000	\$7.44	✓ Lot # 105077 Qty. 12
Subtotal:	QTD:	0 CTD:	12	\$7.44	
26.0 MS518596-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS518596	24.000	\$7.54	✓ Lot # 106277 Qty. 5 Lot # 108473 Qty. 19
Subtotal:	QTD:	0 CTD:	24	\$7.54	
27.0 MS518598-WASHER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	MS518598	18.000	\$2.70	✓ Lot # 18854 Qty. 18
Subtotal:	QTD:	0 CTD:	18	\$2.70	
28.0 NAS43DD368-SPACER	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty	COST	
15/08/2008	SAUV02: Sauve, Amy	NAS43DD368	3.000	\$2.88	✓ Lot # 108473 Qty. 3
Subtotal:	QTD:	0 CTD:	3	\$2.88	

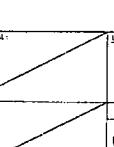


ORIGINAL





X YB39

8	7	6	5	4	3	2	1
NOTICE: INFORMATION CONTAINED HEREIN IS PROPRIETARY TO PREMIER AVIATION, INC. AND MAY NOT BE RELEASED OR REPRODUCED WITHOUT PRIOR WRITTEN AUTHORIZATION FROM PREMIER AVIATION, INC.							
REV STATUS OF SHEETS	REV B	B	B	B	B	B	B
SHEET	1	2	3	4	5	6	7
8	9	10	11	12	13	14	15
9	16	17	18	19	20	21	22
10	23	24	25	26	27	28	29
11	30	31	32	33	34	35	36
12	37	38	39	40	41	42	43
13	44	45					
NOTES (UNLESS OTHERWISE SPECIFIED):							
<p>1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES J15-12112, LOCATION, CHARACTER HEIGHT, AND PROCESS AS REQUIRED. MARK IN CONTRASTING COLOR.</p> <p>2. FOR SHEET METAL PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .01-.03, EXCEPT AS NOTED. FOR MACHINED PARTS, REMOVE ALL BURRS AND BREAK ALL EDGES/CORNERS .015 MAX, EXCEPT AS NOTED.</p> <p>3. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.</p> <p>4. OPEN</p> <p>5. WELD PARTS PER MIL-2219, CLASS B.</p> <p>6. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER PREMIER SPEC 008-93003, CLASS 1A, AND PRIME WITH EPOXY PRIMER PER MIL-P-2337C, ZINC CHROMATE PRIMER PER MIL-TTP-1757, OR EQUIVALENT.</p> <p>7. STITCHING PER FED-STD-751.</p> <p>A WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS MOST EXTENDED POSITION (T-HANDLE LOCKED ON LOWEST HOOK), DRILL A .25 DIA HOLE THROUGH THE OUTER TUBE, .35 BELOW THE BOTTOM OF THE INNER TUBE, AND INWARD FROM THE OUTER SIDE OF THE OUTER TUBE. UNLOCK THE INNER TUBE CRADLE ASSEMBLY AND MOVE IT TO ITS LOWEST MOST RESESSED POSITION. MATCH DRILL THE INNER TUBE TO THE HOLE JUST DRILLED IN THE OUTER TUBE, .25 DIA.</p> <p>A INSTALL TELEFON TUBE BUSHING INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE. USING 1/8" DIAMETER DRILL, INSERT 803073 SET PIN, AND GRIND FLUSH WITH .37.</p> <p>A GRIND BUSHING AND WELD TO CONTOUR OF TUBE.</p> <p>A ALIGN CRADLE ASSEMBLY 90 DEGREES FROM THE CENTERLINE AXIS OF THE BUSHING ON THE OTHER END OF THE TUBE. HELD GUSSET CENTER WITH TUBE AND BOTTOM OF CRADLE ASSEMBLY.</p> <p>A CHAMFER EDGE FOR BETTER WELDING.</p> <p>A TAP HOLE TO 1/4-20 THRU.</p> <p>A INSTALL CL-40-SBP-3 DENTENT BALL INTO HOLDING FIXTURE SO THAT THE BALL IS POSITIONED SLIGHTLY ABOVE FLUSH WITH THE TUBE SEAT SURFACE. ALIGN THE TUBE IN THE FIXTURE AND MARK THE BALL CONTACT LOCATION ON THE TUBE. USE A SMALL PUNCH TO DIMPLE THE TUBE AT THE MARKED LOCATION. INSERT THE TUBE BACK INTO THE FIXTURE AND ADJUST FOR PROPER SITING.</p> <p>15. PERMISSIBLE TO SUBSTITUTE EQUIVALENT AN960 WASHER FOR NAS149 WASHER UNTIL CURRENT STOCK IS DEPLETED.</p> <p>16. PAINT ALL ASSEMBLIES AND WELDMENTS AS REQUIRED, EXCEPT WHERE NOTED, 23663U N OSHA YELLOW. PER FED-STD-525.</p> <p>A NO PAINT REQUIRED, CHEM FILM ONLY WHERE APPLICABLE. PER PREMIER SPEC 008-93003.</p> <p>A STITCH APPROX AS SHOWN, PER FED-STD-751.</p> <p>A PERMISSIBLE TO TRIM NYLON WASHERS OR SUBSTITUTE WITH THINNER MS51859 EQUIVALENT.</p> <p>A DISENGAGE -53 HANDLE ASSY (BOTH SIDES) PRIOR TO INSTALLATION AND REMOVAL OF -01 OR -02 BLADEFOLD ASSY TO AIRCRAFT.</p>							
REVISIONS							
REV	DESCRIPTION				DATE	APPROVED	
MFG. RELEASE					01/12/95	WH	
A	CHANGES TO IMPROVE FUNCTIONALITY				3/7/96	WH	
B	DWG AND P&M REVISED AND UPDATED				01/12/96	WH	
B1	TO REFLECT BELT MODIFICATIONS				05/06/96	WH	
FUNCTION TEST CLOSURE PP-042-685-10							
RELEASED 06-01-20							
ECO 5007 5161 6262							
<i>No 41239</i>							
SEE SEPARATE PARTS LIST B67-43001PL							
PREMIER AVIATION, INC. 200 Aviation Parkway, Grand Prairie, Texas 75082							
BLADE FOLD KIT							
MATERIAL: 		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. ALLOWANCE ON DECIMALS ±.03 ±.015 ±.010		DRAWN BY: JC WL DATE 01/12/95		APPROVED BY: RICK REYNOLDS DATE 01/12/95	
FINISH: 		ANGLE: 45° 45° 45°		APPROVED BY: WALT HAMAKER DATE 01/12/95		RELEASED BY: DATE	
METHOD DRAWN BY: Pro/ENGINEER		DESIGNER: D10SUW8		REV: B67-43001		REVISION: B1	
ORIGINAL							

SEE SEPARATE PARTS LIST B67-43001PL

MATERIAL:	WELLES DIRECTION SPECIFIED		DATE 11/12/75
	DIMENSIONS ARE IN INCHES	TOLERANCES OR	
DECIMALS	ANGLES		CARRIED BY RICK REYNOLDS DATE 11/12/75
	ST. 3.00	1/12	
FINISH:	DATE	WEST RIGGING ASSEMBLY	APPROVED BY WALT HAMAKER DATE 11/12/75
	10/14/75	BILL OF LADING	
	ACTED ON DATE BY PROF. ENGINEER		

PREMIER AVIATION, INC.
2020 Aviation Parkway, Grand Prairie, Texas 75059

BLADE FOLD KIT

ORIGINAL

Date: Thursday, 14/08/2008 10:58:51 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

48.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2.
242 THREADLOCK batch: M107045

16 08.08.26

3

49.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

50.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

39952

51.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27 AF

Job Completion



U 08/08/26

Date: Thursday, 14/08/2008 10:58:51 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

CR3213405

cherry rivet



M161214 ✓



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

cherry rivet

batch: _____

AS 08/08/15 (X3)

42.0

MS17984C413

PIN, QUICK RELEASE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PIN, QUICK RELEASE

batch: _____

M18119 ✓



AS 08/08/15 (X3)

43.0

MS17984C418

PIN, QUICK RELEASE



✓

Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

PIN, QUICK RELEASE

batch: _____

M18119 M108473 Y6 ✓



AS 08/08/15 (X3)

44.0

30345T21

LANYARD



✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

LANYARD

batch: _____

M102812 ✓



AS 08/08/15 (X3)

45.0

30345T24

LANYARDS



✓

Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

LANYARDS

batch: _____

M18351 X3 M108390 Y6 ✓



AS 08/08/15 (X3)

46.0

240107

SPRING SLOTTED PIN



✓

Comment: Qty.: 9.0000 Each(s)/Unit Total : 27.0000 Each(s)

SPRING SLOTTED PIN

batch: _____

M102990 ✓



AS 08/08/15 (X3)

47.0

3408A98

DETENT BALL SPRING PLUNG



✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

DETENT BALL SPRING PLUNG

batch: _____

M102812 ✓



AS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:58:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

34.0 AN410A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch: M105442



AS 08/08/15 (X3)

35.0 AN413A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Bolt

batch: M167959



AS 08/08/15 (X3)

36.0 AN416A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bolt

batch: M19278



AS 08/08/15 (X5)

37.0 AN611A BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

batch: M165558



AS 08/08/15 (X3)

38.0 AN620A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch: 104547



AS 08/08/15 (X3)

39.0 AN813A BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

batch: M18180



AS 08/08/15 (X3)

40.0 BSP43 RIVET



Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

RIVET

batch: 17890



AS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:58:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

27.0 MS518598

WASHER



~~WASHER~~ Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

batch: M18854X18

AS 08/08/15 X3

28.0 NAS43DD368

SPACER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

SPACER

M108473

AS 08/08/15 X3

29.0 NAS1149F0316P

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

WASHER

M106242

AS 08/08/15 X3

30.0 NAS1149F0432P

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

18057

AS 08/08/15 X3

31.0 NAS1149F0632P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

WASHER

M18057

AS 08/08/15 X3

32.0 NAS1149F0832P

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

WASHER

M18057

AS 08/08/15 X3

33.0 AN960JD6

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

6085

AS 08/08/15 X3

Date: Thursday, 14/08/2008 10:58:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

20.0 D34479 Swing Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Swing Arm

batch: 29968

NO OTS
comp says 20.



AS 08/08/15

21.0 086004 Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Inventory

batch: M 17850

AS 08/08/15 (X3)

22.0 MS27039107 Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Screw

batch: M 18059



AS 08/08/15 (X3)

23.0 MS27039123 SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

SCREW

batch: M 18057



AS 08/08/18 (X3)

24.0 MS21042L4 Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 39.0000 Each(s)

Nut

batch: M 108480



AS 08/08/15 (X3)

25.0 MS21042L6 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: 105077



AS 08/08/15 (X3)

26.0 MS518596 WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

WASHER

batch: M 106277 x M 108473 + 19



AS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:58:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0 PB6743001265

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bushing
batch: 40056

U

08/08/26

14.0 PB6743001299

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bushing
batch: 40062

U

08/08/26

15.0 D3451045

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle and Lock-Down Assembly
batch: 41065

NO QTY

U

08/08/26

16.0 D3451047

Handle and Lock-Down Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle and Lock-Down Assembly
batch: 41063

NO QTY

U

08/08/26

17.0 D34401

Tube Guide



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Tube Guide
batch: AB23949 X1

NO QTY'S
says comp 10?



08/08/15 (X)

18.0 D34403

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Clamp
batch: 39964

NO QTY'S

comp says S. ?



08/08/26

19.0 D34441

Velcro Loop Belt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Velcro Loop Belt
batch: 35548 X3

comp won't except batch



AS 08/08/15 (X)

Date: Thursday, 14/08/2008 10:58:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSEMBLY

Job Number: 41239

Part Number: PB674300103

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PB674300137 PB67-43001-37



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-37

batch:

40242

U

08/08/26

7.0 PB674300157 Stabilizer Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Stabilizer Arm

batch:

41014

U

08/08/26

8.0 PB674300159 PB67-43001-59



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

PB67-43001-59

batch:

40093

U

08/08/26

9.0 PB674300163 Handle Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle Assembly

batch:

40816

U

08/08/26

10.0 PB6743001135 Male Eye



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

'Male Eye

batch:

23995

U

08/08/26

11.0 PB6743001155 Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pin

batch:

40577

U

08/08/26

12.0 PB6743001261 Lever Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lever Arm

batch:

410054

U

08/08/26

Date: Thursday, 14/08/2008 10:58:50 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: AFT BLADE FOLD ASSEMBLY		
Job Number	: 41239					
Estimate Number	: 13532					
P.O. Number	:			Part Number	: PB674300103	
This Issue	: 14/08/2008		S.O. No. :	Drawing Number	: B6743001 P.1,3,4,15	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B1	
Previous Run	:			Material	:	
Written By	:			Due Date	: 18/08/2008	
Checked & Approved By	: MF 08-08-14			Qty:	3 Um: Each	
Comment	: Est Rev:A 08-07-30 new issue DD verified by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB674300109	Aft Blade Fold Assembly Weldment	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Aft Blade Fold Assembly Weldment batch: 40972	1 08/08/26
2.0	PB674300113	Aft Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 40609	1 08/08/26
3.0	PB674300117	Aft Adjustable Blade Support Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 40209	1 08/08/26
4.0	PB674300121	PB67-43001-21	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-21 batch: 36953	1 08/08/26
5.0	PB674300123	PB67-43001-23	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) PB67-43001-23 batch: 36259	1 08/08/26